

1. Identification

Product identifier	NOVOCOAT™ SG2500 HB LINING PART B
Other means of identification	None.
Recommended use	Not available.
Recommended restrictions	None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name	Armor Limited, Inc.
Address	2410 US-15 South, Sumter, SC 29150

After hours telephone number	1-877-982-7667
Normal work hours telephone number	1-877-982-7667
Website	www.armor-inc.com
E-mail	customerservice@armor-inc.com
Emergency 24-hour telephone number	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. May damage fertility or the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. Specific treatment see Section 4 of this SDS. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
1,3-BENZENEDIMETHANAMINE		1477-55-0	10 - 20
PHENOL, 4-NONYL-, BRANCHED		84852-15-3	10 - 20
4,4'-ISOPROPYLIDENEDIPHENOL		80-05-7	5 - 20
Other components below reportable levels			21.42

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Call a physician or poison control center immediately.
Skin contact	Wash off immediately with soap and plenty of water. Wash contaminated clothing before reuse. Call a physician or poison control center immediately.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Rinse mouth. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Call a physician or poison control center immediately.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Oxygen, if needed. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	In case of shortness of breath, give oxygen. Immediate medical attention is required. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Keep victim warm. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol foam. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Fire may produce irritating, corrosive and/or toxic gases.
Special protective equipment and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire fighting equipment/instructions	In the event of fire, cool tanks with water spray. Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Specific methods	Move container from fire area if it can be done without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Do not get this material on clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Handle and open container with care. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a closed container away from incompatible materials. Store in a well-ventilated place. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values Components

Type	Value
1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0)	Ceiling
	0.018 ppm

US. NIOSH: Pocket Guide to Chemical Hazards Components

Type	Value
1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0)	Ceiling
	0.1 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0) Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0) Danger of cutaneous absorption

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

1,3-BENZENEDIMETHANAMINE (CAS 1477-55-0) Can be absorbed through the skin.

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical goggles and face shield are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Chemical/solvent resistant gloves are recommended. If contact with forearms is likely, use gauntlet-style gloves.

Respiratory protection

If in spray application, respiratory protection should include at a minimum a fullface air purifying respirator (APR) with combination particulate (P100) and organic vapor (OV) cartridges. A full-face APR has an assigned protection factor (APF) of 50, as designated by OSHA. As a substitute, a PAPR with a loose-fitting hood could be used as respiratory protection.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Do not get in eyes. Do not get this material on clothing. Do not get this material in contact with skin. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Varies
Odor	Ammoniacal. Amine-like.
Odor threshold	Not available.
pH	Alkaline
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 200.0 °F (> 93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Partial
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.09 g/ml @70°F(21°C)
Specific gravity	1.09

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with elevated temperatures.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Alkaline metals. Amines. Peroxides. Fluorine. Chlorine. Phenols. Strong acids, alkalis and oxidizing agents.
Hazardous decomposition products	Toxic gas. If product is burned hazardous gases such as oxides of carbon and nitrogen and various hydrocarbons may be produced. Upon combustion, oxides of chlorine may be released.

11. Toxicological information**Information on likely routes of exposure**

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns and eye damage. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.

Ingestion	May be harmful if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.	
Symptoms related to the physical, chemical and toxicological characteristics	Contact may cause redness, burning, drying, and cracking of the skin, and skin damage. Causes serious eye damage.	
Information on toxicological effects		
Acute toxicity		
Product	Species	Test Results
NOVOCOAT™ SG2500 HB LINING PART B		
Acute		
Dermal		
LD50	Rabbit	9718 mg/kg
Components	Species	Test Results
PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3)		
Acute		
Dermal		
LD50	Rabbit	2140 mg/kg
Oral		
LD50	Rat	1600 mg/kg
* Estimates for product may be based on additional component data not shown.		
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not available.	
Skin sensitization	May cause allergic skin disorders in sensitive individuals.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	May damage fertility or the unborn child.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not available.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity	Harmful to aquatic life. Components of this product are hazardous to aquatic life. Accumulation in aquatic organisms is expected.	
Product	Species	Test Results
NOVOCOAT™ SG2500 HB LINING PART B		
Aquatic		
Crustacea	EC50	Daphnia
		0.2933, 48 hours

Product		Species	Test Results
Acute			
Crustacea	EC50	Daphnia	0.3043, 48 hours estimated
Fish	LC50	Fish	0.1362, 96 hours estimated
Components		Species	Test Results
4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)			
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	>= 9.2 - <= 11.4 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	>= 3.6 - <= 5.4 mg/l, 96 hours
PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3)			
Aquatic			
Acute			
Crustacea	EC50	Clam (Mulinia lateralis)	0.0379, 48 hours
Fish	LC50	Winter flounder (Pleuronectes americanus)	0.017, 96 hours

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Partition coefficient n-octanol / water (log Kow)	
4,4'-ISOPROPYLIDENEDIPHENOL	3.32
PHENOL, 4-NONYL-, BRANCHED	5.71
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Contract with a disposal operator licensed by the Law on Disposal and Cleaning. Do not allow this material to drain into sewers/water supplies. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Not applicable.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. or Polyamines, liquid, corrosive, n.o.s. (metaxylenediamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	
Marine pollutant	NO
Special precautions for user	Not available.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241
IATA	
UN number	UN2735

UN proper shipping name Amines, liquid, corrosive, n.o.s. (metaxylenediamine)

Transport hazard class(es)

Class 8

Subsidiary risk -

Packing group III

Environmental hazards YES

ERG Code 8L

Special precautions for user Not available.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN2735

UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (metaxylenediamine), MARINE POLLUTANT

Transport hazard class(es)

Class 8

Subsidiary risk -

Packing group III

Environmental hazards

Marine pollutant Yes

EmS F-A, S-B

Special precautions for user Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

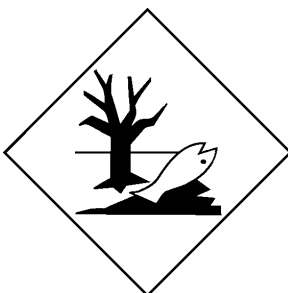
DOT



IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
CERCLA/SARA Hazardous Substances - Not applicable.

All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3) 1.0 % One-Time Export Notification only.

TSCA Chemical Action Plans, Chemicals of Concern

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Bisphenol A Action Plan

PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3) Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Reproductive toxicity

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
4,4'-ISOPROPYLIDENEDIPHENOL	80-05-7	5 - 20
PHENOL, 4-NONYL-, BRANCHED	84852-15-3	10 - 20

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)

California Proposition 65



WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Listed: December 18, 2020

California Proposition 65 - CRT: Listed date/Female reproductive toxin

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Listed: May 11, 2015

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	03-08-2023
Version #	01
Further information	HMIS® is a registered trade and service mark of the NPCA.
NFPA ratings	Health: 3 Flammability: 0 Instability: 0
References	EPA: AQUIRE database US. IARC Monographs on Occupational Exposures to Chemical Agents HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
Disclaimer	Information for this material safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond control of the supplier, it is assumed that users of this material have been fully trained according to the mandatory requirements of OSHA.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.